



ID (Nominal)	Wall	OD	90° Bends			45° Bends		
mm	mm	mm	A	B	C	A	B	C
300	70	445	300	522	745	300	392	484
375	76	533	300	566	833	300	410	521
450	83	622	300	612	923	300	429	558
525	89	711	350	706	1061	350	497	645
600	95	800	350	750	1150	350	516	681
675	102	889	350	795	1240	350	534	719
750	108	978	350	839	1328	350	553	755
825	114	1067	350	883	1416	350	571	792
900	121	1156	350	928	1506	350	589	829
975	127	1245	523	1145	1767	887	1145	1403
1050	133	1334	479	1145	1811	869	1145	1421
1200	146	1511	389	1145	1901	832	1145	1458
1350	159	1689	Use 2- 45° Bends			795	1145	1495
1500	171	1867	Use 2- 45° Bends			834	1220	1606
1650	184	2045	Use 2- 45° Bends			797	1220	1643
1800	197	2223	Use 2- 45° Bends			760	1220	1680
1950	190	2362	Use 2- 45° Bends			731	1220	1709
2100	203	2540	Use 2- 45° Bends			694	1220	1746
2250	215	2717	Use 2- 45° Bends			657	1220	1783
2400	229	2896	Use 2- 45° Bends			620	1220	1820
2550	241	3073	Use 2- 45° Bends			584	1220	1856
2700	254	3251	Use 2- 45° Bends			547	1220	1893
3000	279	3606	Use 2- 45° Bends			473	1220	1967
3600	349	4356	Use 2- 45° Bends			462	1220	1976

45° and 90° Bend Dimension

Notes

1. All Bends are manufactured in accordance with CSA-A257.2.
2. Special angle bends are available upon request.
3. All dimensions are in millimeters unless otherwise shown.

